

DYEING ON LENPUR / LYCRA FOR KNITTED WOVEN

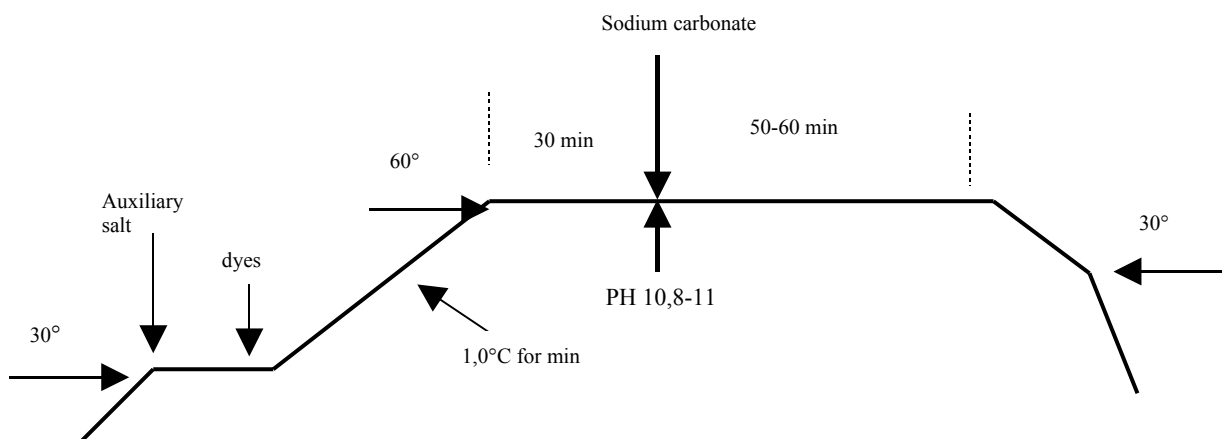
- 1) CUTTING AND OPENING OF PIECES
- 2) THERMOFIXING AT 180°C FOR 50 "
- 3) SEWING IN TUBULAR, WITH RIGHT SIDE INSIDE

DESIZING – LIQUOR RATIO 1/15

<i>Product</i>	<i>Commercial name</i>	<i>Quantity</i>	<i>Note</i>
Anticrease	Lubit or similar	1 g/l	Temperature: 90°C Time: 15 minutes Washing at 30°C
Detergents	Biotex or similar	1 g/l	
Dispersing agent	Egalen 60 or similar	1 g/l	
Sodium hydroxide 25%		5 g/l	

DYEING -- LIQUOR RATIO 1/15 – BLACK COLOR

<i>Product</i>	<i>Commercial name</i>	<i>Quantity</i>	<i>Note</i>
Sequestrant agent		0,5 g/l	See dyeing curve
Sodium chloride		75 g/l	
Anticrease		1 g/l	
Dyes	Levafix black EB	8,8%	
	Drimaren orange KGL	1,1%	
	Levafix scarlet E2GA	0,6%	
Sodium carbonate		20 g/l	



FINAL WASHING – Anionic-non ionic detergent agent (Widet PA or similar – 2 g/l) at 95°C for 20 min, hot water and cold water rinse.

FINISHING – cationic softening (Novosoft FT KW or similar – 3% at 40° for 15 min, with acetic acid 0,2 g/l)