

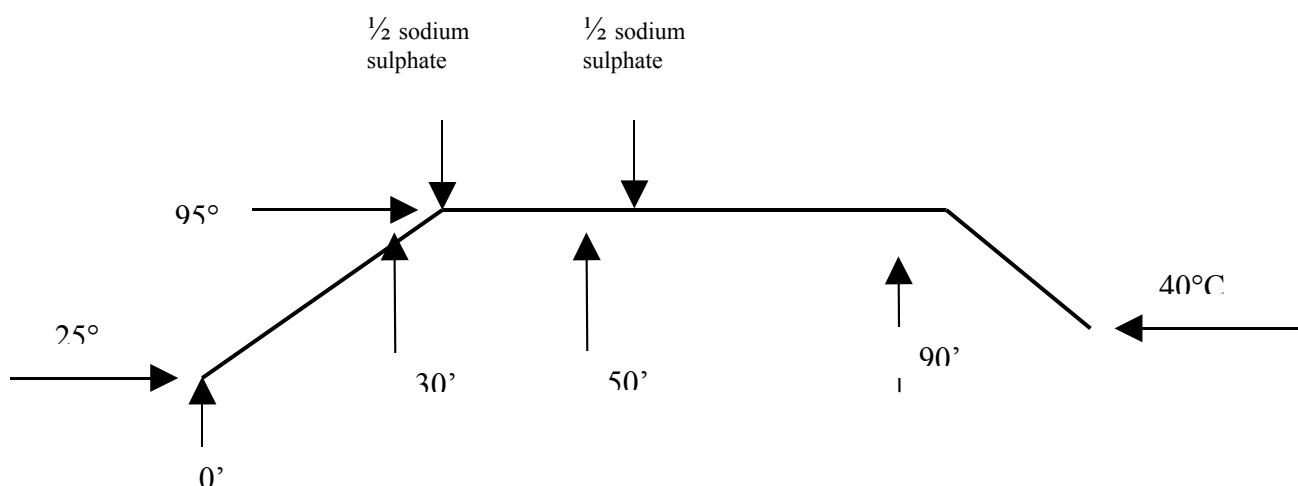
DYEING ON LENPUR - METHOD WITH SODIUM HYDROXIDE – BRILLANT RED

DESIZING – LIQUOR RATIO 1/15

<i>Product</i>	<i>Commercial name</i>	<i>Quantity</i>	<i>Note</i>
Penetration accelerant	Penetral or similar	0,2 g/l	Temperature: 98°C Time: 15 minutes Washing at 30°C
Detergents	Biotex or similar	1 g/l	
Dispersing agent	Egalen 60 or similar	1 g/l	
Sodium hydroxide 25%		10 g/l	

DYEING – LIQUOR RATIO 1/15

<i>Product</i>	<i>Commercial name</i>	<i>Quantity</i>	<i>Note</i>
Sodium sulphate		10-30%	Dyeing < 1% use 10% sodium sulphate
Dye	Direct dye		Dyeing 1-2% use 20% sodium sulphate
			Dyeing > 2% use 30% sodium sulphate



FINAL WASHING – Anionic-non ionic detergent agent (Widet PA or similar – 2 g/l) at 40°C for 20 min , cold water rinse.

FASTNESS IMPROVEMENT – Quaternary ammonium salt (Daltonfix EFN or similar – 3 g/l) a 40°C for 20' with 1 g/l acetic acid. No rinse

FINISHING – cationic softening (Novosoft FT KW or similar – 3% at 40° for 15 min, with acetic acid 0,2 g/l)