

Dyeing on Lenpur yarn

Scouring at 90°C x 30' with:

1 cc/Irgasol cop
1 cc/l wetting agent/detergent
5 cc/l caustic soda (33 Bè)

Washing at 50°C

Soft winding, as Lenpur self-mercerizes

Direct

2,5% navy blue (Solofenile??) BLE 250%

0,5% Bordeaux (Solofenile?) 3 BLE

At 98°C x 60' + 11 g/l salt

Wash

1% Tecovin GNP 1,5% fixer

Reactive

2,5% reactive blue navy C – FB

0,5% reactive red C 3 BS – HC

50 g/l anhydrous sulphate + 5 g/l sodium carbonate
+ 2 cc/l caustic soda

At 60°C x 60'

Soaping at boiling point

1% Tecovin GNP + 0,5 acetic acid